

Extra page

End-stop blank

EN

1 General

1.1 Information about this extra page

This extra page enables you to work safely and efficiently with the product.

This extra page is part of the product and must be kept in a location directly beside the product that is accessible to the personnel at all times. The personnel must have read this extra page carefully and understood its contents before starting any work. The basic requirement for safe work is compliance with all stipulated safety notices and work-related instructions on this extra page.

If the product is passed onto a third party, this extra page must accompany it.

Illustrations on this extra page are there to facilitate a basic understanding, and may differ from the actual design configuration of the product.



WARNING

Serious injuries caused by individual products or by inappropriate combinations of them!

- In addition to this extra product page, all documents apply to products in this combination.
- Read and pay attention to all documents for individual products and this combination.

1.2 Scope of delivery

The scope of delivery of this product includes:

- End-stop blank
- Attachment

Additionally needed and included as optional items in the scope of delivery:

- Clamping device

2 Use

2.1 Use-related safety



WARNING

Serious injuries due to unqualified personnel machining the product!

- The product must only be machined by skilled staff from the relevant specialist field.



WARNING

Serious injuries caused by tools and items of test equipment being ejected centrifugally!

- Before machining the product, ensure that all tools and items of test equipment are removed from the working area of the machine.



WARNING

Serious injuries can be caused if the machine tool starts up accidentally!

- Machining must only be performed on a machine with an enclosed working area.
- Before machining, close all safety doors or hoods on the machine tool.

2.2 Machining the product

The product can be machined within the specified limits.

The hardness of the product is between 40 HRC and 44 HRC.



INFORMATION

Installation / removal of the product is described in the operating instructions for the clamping device.



In addition to these operating instructions, also read and follow the operating instructions for the relevant clamping device.

1. Mount a suitable clamping device to clamp the end-stop blank [see operating instructions of the clamping device].
2. Clamp the end-stop blank.



WARNING

Serious injuries caused by exceeding the specified limits!

- Markings applied to the product, if any, indicate the machining limits of the product. Do not machine beyond these markings.
 - The fixing screws or the contact surface for the fixing screws must not be damaged by machining.
3. Machine the end-stop blank to the desired dimension. Do not exceed the specified limits.
 4. Release the clamping of the end-stop blank. If necessary, secure the end-stop blank to prevent it from falling.

3 Annex

3.1 Contact

The following hotlines are available to you for orders, schedule tracking and emergencies.

Order hotline

Ordered quickly, supplied swiftly. Just phone:

+49 7144. 907-333

Tracking hotline

Current status of your order? Just call:

+49 7144. 907-222

24 hour emergency phone line

Has a system crash occurred, or some other technical emergency?

Our experts are there for you around the clock:

+49 7144. 907-444

For advice or help, you can contact the sales partners and service staff listed in www.hainbuch.com.



HAINBUCH GMBH · SPANNENDE TECHNIK

Postfach 1262 · 71667 Marbach / Erdmannhäuser Strasse 57 · 71672 Marbach · Germany

Tel. +49 7144.907-0 · Fax +49 7144.18826 · verkauf@hainbuch.de · www.hainbuch.com

24 hour emergency phone line + 49 7144.907-444